

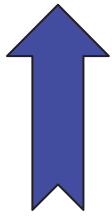
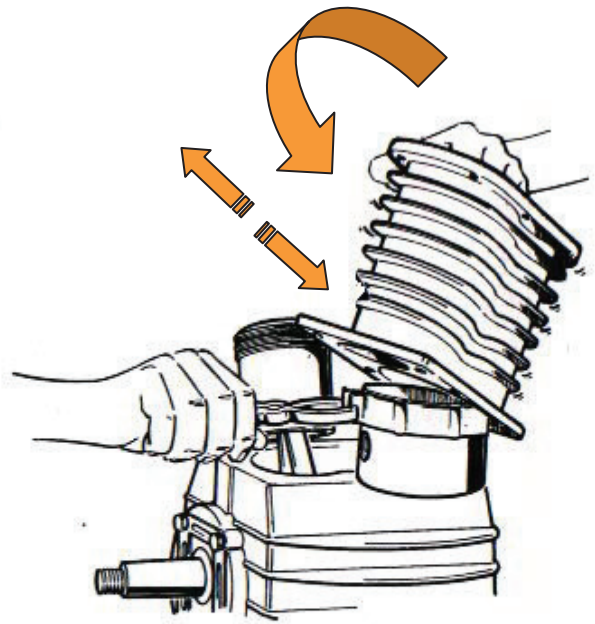
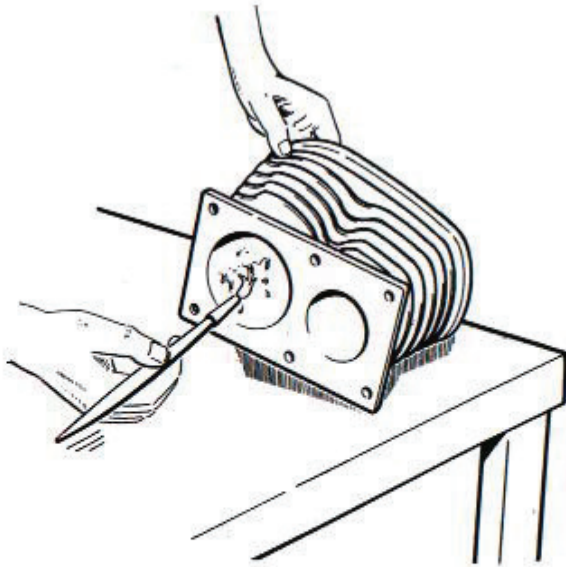
Special pliers

SECTION 4

Fitting the cylinder, head and coolers



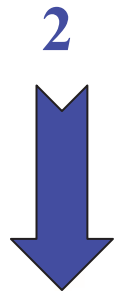
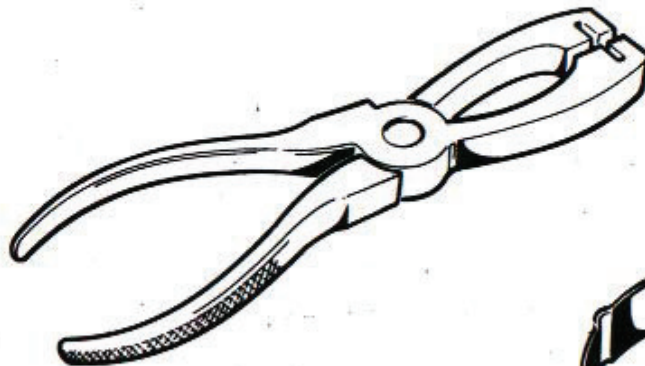
section 4 page 1



**Oil the inner side of the cylinder
in which the pistons will be placed.**

1

Tighten the rings onto the piston by means of a special pliers with a steel band; insert the cylinder onto the piston.

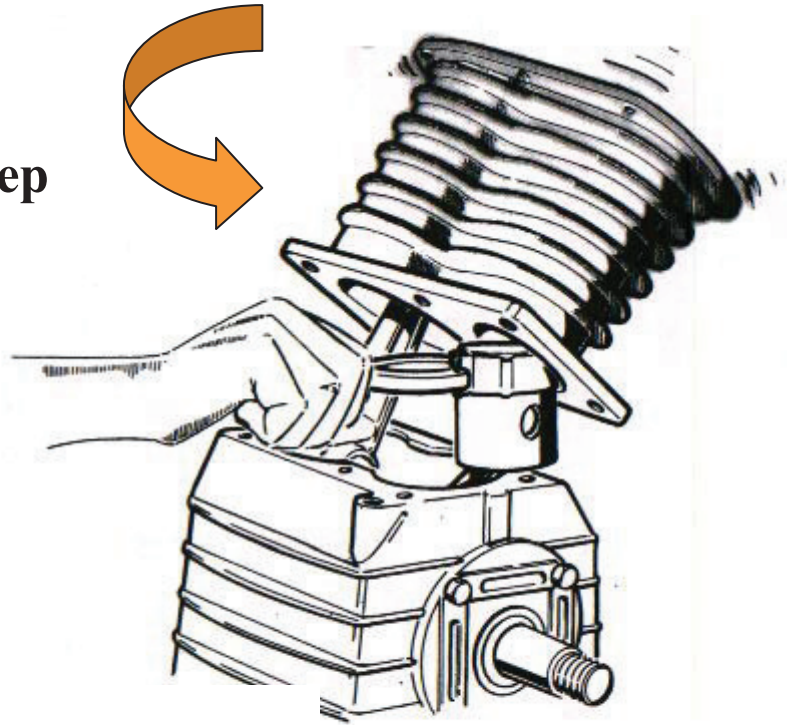


**Use the special tools
shown in the figure.**

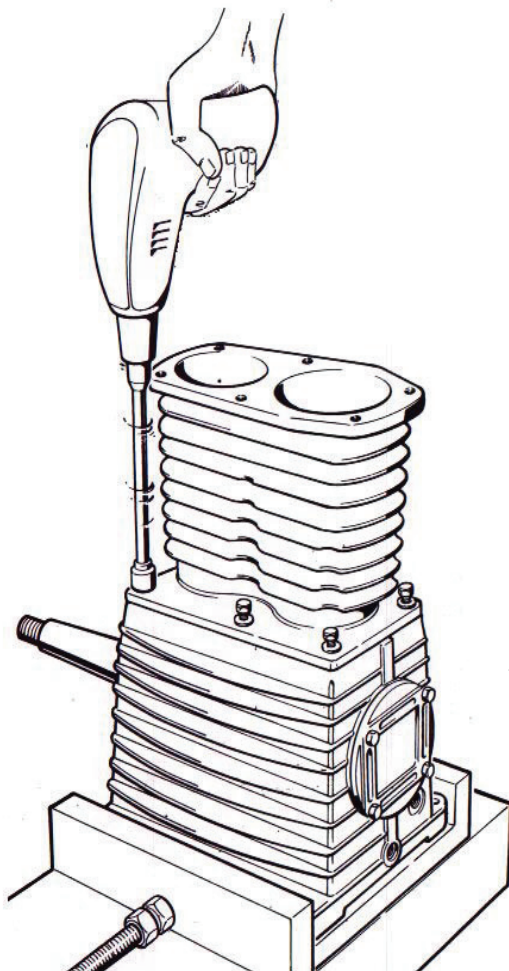


section 4 page 2

Repeat the foregoing step and place the cylinder onto the second piston.



3 →



← 4

Fix the hexagonal screw and the aluminium washer using a pneumatic screwdriver.