



NOTE: The exhaust chamber of Model 2Z499B has four tapped holes in it. Use the set of holes that fits your compressor. Apply a touch of pipe dope to the plugs supplied with this pump and run them into the unused holes.

Figure 3 — Replacement Parts Illustration for Models 2Z499B & 2Z630B

**ORDER REPLACEMENT PARTS
BY CALLING TOLL FREE**

1-800-323-0620 (Outside Illinois)
1-800-225-7149 (Inside Illinois)

Please provide following information:

- Model Number
- Serial Number (if any)
- Part Description and Number as shows in Parts List.

Address parts correspondence to:
Dayton Electric Mfg. Co.
1250 Busch Parkway
Buffalo Grove, IL 60089

Replacement Parts List for Models 2Z499B & 2Z630B

F. No.	PART NO. FOR MODEL		DESCRIPTION	QTY.
	2Z499B	2Z630B		
1	4Z679	4Z679	†Filter assembly	1
2	1R416	1R416	Filter element	1
3	●	●	Head plate gasket	1
4	VT013005AV	VT013005AV	Filter	2
5	VT252900AJ	VT252900AJ	Cylinder head (includes Ref. Nos. 3, 12, 40, 43 and 44)	1
6	ST021800AV	ST021800AV	Hex hd. capscrew, 5/16-18 x 5 1/2"	4
7	VT012900AV	VT012900AV	Head top plate	1
8	▲	▲	Pan head screw, 5-40 x 3/16" (self tapping)	12
9	1R421	1R421	†Manifold assembly	1
10	▲	▲	Flapper valve	4
11	ST074402AV	ST074402AV	*Screw, 1/4-20 x 5/8" (self tapping)	5
12	●	●	Cylinder gasket	1
13	ST074302AV	ST074302AV	*Screw 5/16-18 x 6"	2
14	XA009600AV	XA009600AV	Gasket	1
15	VS001400AV	VT008600AV	Piston pin	2
16	@	@	Compression ring	4
17	VT005500AG	VT006200AG	Piston	2
18	ST019700AV	ST048400AV	Welch plug	4
19	@	@	Oil ring	4
20	ST050100AV	ST050100AV	*Hex hd. capscrew, 1/4-20 x 1 1/4" lg.	4
21	VT000100AG	VT000100AG	Connecting rod	2
22	VT006100AG	VT010400AG	Cylinder	1
23	●	●	Cylinder gasket	1
24	VT200400AJ	VT200400AJ	Crankcase (includes Ref. No. 27)	1
25	ST022000AV	ST022000AV	*Oil filter plug, hex hd., 1/4"	1
26	ST022300AV	ST022300AV	*Oil drain plug, sq. hd., 1/8"	1
27	ST074305AV	ST074305AV	Bolt	1
28	ST021700AV	ST021700AV	Bearing	1
29	VT000601AG	VT006600AG	Crankshaft	1
30	KE000900AV	KE000900AV	*Key, 3/16" sq. x 1" lg.	2
31	●	●	Bearing cap gasket	1
32	VT200300AJ	VT500100AJ	Bearing cap (includes Ref. No. 36)	1
33	ST021600AV	ST021600AV	●Oil seal	1
34	ST024200AV	ST024200AV	*Hex hd. capscrew, 1/4-20 x 1/2" lg.	5
35	PU007300AG	PU007300AG	‡Flywheel	1
36	@	@	Expanders	2
37	ST021700AV	ST051100AV	Bearing	1
38	▲	▲	Flapper valve	2
39	VT014400AV	VT014400AV	Breather vent tube	1
40	VT014500AV	VT014500AV	Filter	1
41	VT013203AV	VT013203AV	Filter screen	2
42	▲	▲	Valve restrictor	1
43	ST026200AV	ST026200AV	*Square hd. setscrew, 3/8-16 x 3/4" lg.	1
44	VT023400AV	VT023400AV	Inlet valve cover plate (rain shield)	1
45	XA009500AV	XA009500AV	Gasket	1
REPAIR AND MAINTENANCE KITS AVAILABLE				
46	1R396	1R396	Gasket kit	1
47	1R397	1R397	Valve repair kit	1
48	1R398	1R399	Piston ring set	1

Standard hardware item, available locally.

Optional item.

As shown.

When sold separately, Model 2Z499B is supplied with V-groove flywheel No. PU007300AG.

When built-up units are supplied with a flat type flywheel No. PU006300AG. Check model number on air receiver to determine flywheel needed.

NOTE: Do not refer to casting number inside flywheel as both flywheels are stamped with PU2.